



BUTTON NUMBER	FUNCTION NAME	DESCRIPTION
205	THCtoggle	Toggles the THC control enable function
2710		Automatic Voltage Control Toggle
2711		Z-Axis Jog Up
2712		Z-Axis Jog Down
2713		Cut Time & Pierce Count Reset
2714		Test Function
2715		Z-axis homing routine
2716		Neuron Plugin (cut profile, settings, diagnostic popup)
2717		Reset HIS (torch touch off)
2718		Target / Sample Voltage Toggle
2719		Cut Recover Function
2720		Simulate Function Toggle
2721		Torch go to home (z-retract / home)
2722		Torch Fire Toggle
2723		Remember Position
2724		Return to Position
2725		Cut Height Increment / Increase
2726		Cut Height Decrement / Decrease
2727		Pierce Height Increment / Increase
2728		Pierce Height Decrement / Decrease
2729		Pierce Time Decrement / Decrease
2730		Pierce Time Increment / Increase
2731		Voltage Setpoint Increment / Increase
2732		Voltage Setpoint Decrement / Decrease
2733		Service Torch Function Toggle
2735		Rip Cut Popup
2736		Plate Alignment
2751		Plasma / Oxyfuel

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